HAL vitra

Jasper Morrison, 2010/2014



HAL is Jasper Morrison's interpretation of a shell chair in the tradition of the Plastic Chair by Charles and Ray Eames, whose variety of different bases enables versatile use – from dining tables to meeting rooms, from bars to auditoriums. HAL RE is a further development of this design with a seat shell made of recycled plastic.

The recycling material for HAL RE stems from Germany's 'Yellow Bag' (Gelber Sack) collection of household waste, which primarily consists of used packaging. Utilising this recycled material instead of conventional plastic generates fewer climate-damaging emissions and also significantly reduces energy consumption.

Due to the composition of the recycled material, the different colours are interspersed with tiny specks of pigment. The colour white cannot be implemented in the new material at the moment and will follow as soon as technically feasible. The HAL RE seat shell can also be 100% recycled at the end of the product's life.

The many different chair bases can be combined either with a seat shell in plastic (HAL and HAL RE) or plywood (HAL Ply), or with a lightly padded shell covered in fabric (HAL Soft).

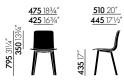
The related HAL Armchair rounds out the HAL family.



In the version with a four-legged base and a powder-coated finish in ivory or basic dark, HAL Tube is weatherproof and therefore also suitable for use on balconies or in gardens. Special additives retard the fading of the seat shell colours from the sun's rays.

HAL RE Wood





- **Seat shell:** dyed-through, recycled polypropylene, with optional seat cushion (screwed to the seat shell) made of recyclable polyurethane foam ,V-Foam'.
- Base: non-stackable wooden base in natural or dark oak. Connecting element between shell and base in die-cast aluminium, powdercoated in dim grey.
- Origin of wood: oak (Quercus robur) from Western Europe and/or Poland.

HAL Ply Wood





- Seat shell: plywood.
- Base: non-stackable wooden base in natural or dark oak. Connecting element between shell and base in die-cast aluminium, powder-coated in dim grey.
- Origin of wood: oak (Quercus robur) from Western Europe and/or Poland.

HAL RE Tube





- **Seat shell:** dyed-through, recycled polypropylene, with optional seat cushion (screwed to the seat shell) made of recyclable polyurethane foam, V-Foam'.
- **Base:** four-legged base in tubular steel, non-stackable, chrome-plated or powder-coated in ivory or basic dark.

Outdoor use: unupholstered version with powder-coated base suitable for utilisation outdoors on a temporary or seasonal basis, following care instructions. After prolonged exposure to the elements, clean and store away in a dry, sheltered place to ensure lasting use and avoid any deterioration in appearance.

HAL Ply Tube





- Seat shell: plywood (USA).
- Base: four-legged base in tubular steel, non-stackable, chrome-plated or powdercoated in ivory or basic dark.

HAL RE Tube Stackable





- Seat shell: dyed-through, recycled polypropylene.
- **Base:** stackable four-legged base made of tubular steel, chrome-plated or powder-coated in basic dark. Up to 6 chairs can be stacked on the floor, up to 15 chairs on a stacking trolley.
- Note: as stacking can cause scratches, we recommend the chrome version for this purpose.

Outdoor applications: unupholstered version with powder-coated base suitable for use in outdoor conditions on a temporary or seasonal basis, following care instructions. After prolonged exposure to the elements, clean and store away in a dry, sheltered place to ensure lasting use and avoid any deterioration in appearance.

HAL Ply Tube Stackable





- Seat shell: plywood (USA).
- Base: stackable four-legged base made of tubular steel, chrome-plated or powdercoated in basic dark. Up to 6 chairs can be stacked on the floor, up to 11 chairs on a stacking trolley.
- Note: as stacking can cause scratches, we recommend the chrome version for this purpose.

HAL RE Tube Armrest





- Seat shell: dyed-through, recycled polypropylene.
- Base: four-legged tubular steel base, chrome-plated finish. Up to 6 chairs can be stacked on the floor or on a stacking trolley. Armrest colour matched to seat shell.

HAL RE Tube Writing Tablet



- Seat shell: dyed-through, recycled polypropylene.
- Base: four-legged base in tubular steel, with a foldable tablet desk in black, always mounted on the right (from a seated position). Up to 4 chairs can be stacked on the floor or on a stacking trolley.

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HAL RE Sledge



- **Seat shell:** dyed-through, recycled polypropylene.
- Base: sledge base in chrome-plated tubular steel. Up to 6 chairs can be stacked on the floor, up to 13 chairs on a stacking trolley. Also available with row connectors.

HAL RE Cantilever



- Seat shell: dyed-through, recycled polypropylene, with optional seat cushion (screwed to the seat shell) made of recyclable polyurethane foam ,V-Foam'.
- **Base:** cantilever base in chrome-plated tubular steel, non-stackable.

HAL Soft Tube





- Seat: shell in glass-fibre reinforced polyamide, padding made of recyclable polyurethane foam ,V-Foam', replaceable fabric cover (to be carried out by Vitra Service only).
- Base: four-legged tubular steel base, chrome-plated finish or powder-coated in basic dark.

HAL Soft Tube Stackable







- Seat: shell in glass-fibre reinforced polyamide. Padding made of recyclable polyurethane foam ,V-Foam', replaceable fabric cover (to be carried out by Vitra Service only).
- Base: stackable four-legged tubular steel base, chrome-plated finish or powdercoated in basic dark. Up to 6 chairs can be stacked on the floor.

HAL Soft Wood





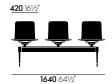
- Seat shell: glass-fibre reinforced polyamide.
 Upholstery: recyclable polyurethane foam, V-Foam', with replaceable fabric cover (to be carried out by Vitra Service only).
 - **Base:** non-stackable wooden base in natural or dark oak.
 - **Seat shell and base connection:** die-cast aluminium, powder-coated finish.

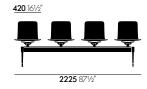
HAL Beam Seating

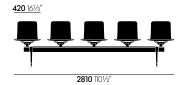












- **Seat shell:** dyed-through recycled polypropylene or plywood.
- **Table unit:** black solid core material (560 x 430 mm).
- Base: two-legged beam support in different lengths accommodates 2 to 5 chair shells or table units. T-beam with powder-coated finish, aluminium legs. Equipped with plastic glides for carpet or non-slip glides for hard floors.

HAL RE Stool Medium





- **Seat shell:** dyed-through, recycled polypropylene, with optional seat cushion (screwed to the seat shell) made of recyclable polyurethane foam ,V-Foam'.
- Base: tubular steel, chrome-plated or powder-coated in basic dark, footrest with anti-skid surface, non-stackable. The powder-coated version may show signs of abrasion on the footrest due to the anti-slip coating.

Outdoor applications: unupholstered version with powder-coated base suitable for use in outdoor conditions on a temporary or seasonal basis, following care instructions. After prolonged exposure to the elements, clean and store away in a dry, sheltered place to ensure lasting use and avoid any deterioration in appearance.

HAL Ply Stool Medium





- Seat shell: plywood (USA).
- Base: tubular steel, chrome-plated or powder-coated in basic dark, non-stackable.

HAL RE Stool High





- **Seat shell:** dyed-through, recycled polypropylene, with optional seat cushion (screwed to the seat shell) made of recyclable polyurethane foam ,V-Foam'.
- Base: tubular steel, chrome-plated or powder-coated in basic dark, footrest with anti-skid surface, non-stackable. The powder-coated version may show signs of abrasion on the footrest due to the anti-slip coating.

Outdoor applications: unupholstered version with powder-coated base suitable for use in outdoor conditions on a temporary or seasonal basis, following care instructions. After prolonged exposure to the elements, clean and store away in a dry, sheltered place to ensure lasting use and avoid any deterioration in appearance.

HAL Ply Stool High





- Seat shell: plywood (USA).
- Base: tubular steel, chrome-plated or powder-coated in basic dark, footrest with anti-skid surface, non-stackable. The powdercoated version may show signs of abrasion on the footrest due to the anti-slip coating.

HAL RE Barstool







- Seat shell: dyed-through, recycled polypropylene, with optional seat cushion (screwed to the seat shell) made of recyclable polyurethane foam ,V-Foam'.
- Base: height-adjustable tubular steel pedestal, gas spring powder-coated in basic dark, column sleeve and footrest in chrome-plated tubular steel with anti-skid surface. Seat shell and base connection in die-cast aluminium, powder-coated in dim grey. Steel base plate with brushed stainless steel cover (matt); felt bottom.

HAL Ply Barstool





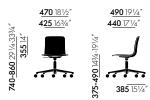


- Seat shell: plywood; swivel mount (USA).
- Base: height-adjustable tubular steel pedestal, gas spring powder-coated in basic dark, column sleeve and footrest in chrome-plated tubular steel with anti-skid surface.

 Connecting element between shell and base in die-cast aluminium, powder-coated in dim grey. Steel base plate with brushed stainless steel cover (matt); felt bottom.

HAL RE Studio

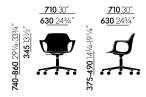
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- Seat shell: dyed-through, recycled polypropylene, with optional seat cushion (screwed to the seat shell) made of recyclable polyurethane foam ,V-Foam'.
- Base: five-star base in die-cast aluminium powder-coated in basic dark. Swivel mechanism with shock-absorbing seat suspension, height-adjustable.

HAL RE Armchair Studio

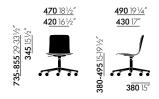




- Seat shell: dyed-through, recycled polypropylene, with optional seat cushion (screwed to the seat shell) made of recyclable polyurethane foam ,V-Foam'.
- Base: five-star base in die-cast aluminium powder-coated in basic dark. Swivel mechanism with shock-absorbing seat suspension, height-adjustable.

HAL Ply Studio





- Seat shell: plywood (USA).
- Base: five-star base in die-cast aluminium powder-coated in basic dark. Swivel mechanism with shock-absorbing seat suspension, height-adjustable.

HAL RE Armchair Wood



- Seat shell: dyed-through, recycled polypropylene, with optional seat cushion (screwed to the seat shell) made of recyclable polyurethane foam ,V-Foam'.
- Base: non-stackable wooden base in natural or dark oak. Connecting element between shell and base in die-cast aluminium, powder-coated in dim grey.
- Origin of wood: oak (Quercus robur) from Western Europe and/or Poland.

HAL RE Armchair Tube Stackable



- **Seat shell:** dyed-through, recycled polypropylene, with optional seat cushion (screwed to the seat shell) made of recyclable polyurethane foam ,V-Foam'.
- **Base:** stackable four-legged tubular steel base, chrome-plated finish or powder-coated in basic dark. Up to 6 chairs can be stacked on the floor or on a stacking trolley. Chairs with seat cushions should not be stacked, since stacking could damage the upholstery.
- Note: as stacking can cause scratches, we recommend the chrome version for this purpose.

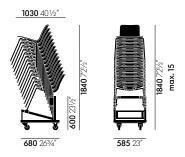
 Outdoor applications: unupholstered version with powder-coated base suitable for use

in outdoor conditions on a temporary or seasonal basis, following care instructions. After prolonged exposure to the elements, clean and store away in a dry, sheltered place to ensure lasting use and avoid any deterioration in appearance.

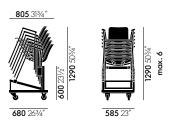
HAL additional elements



HAL Stacking dolly, suitable for all stackable HAL chair models



HAL RE Tube Stackable, four-legged tubular steel base, stackable



HAL RE Tube Armrest, four-legged tubular steel base, stackable



HAL RE Tube Writing Tablet, tubular steel base, stacking



HAL RE Sledge, sledge tubular steel base, stacking, with row connectors



HAL RE Armchair Tube Stackable, four-legged tubular steel base, stackable



HAL RE Armchair with linking connectors



HAL Tube Stackable with linking connectors



HAL Tube Writing Tablet with linking connectors

The HAL row connector is a linking element in two sizes: 100 mm for a smaller and 180 mm for a larger distance between the chairs. The number clips of the linking elements for the .03 also match the new HAL linking element.

For the following HAL chairs, the linking elements can be used in both sizes:

- HAL RE Tube Stackable
- HAL Ply Tube Stackable
- HAL RE Tube Armrest

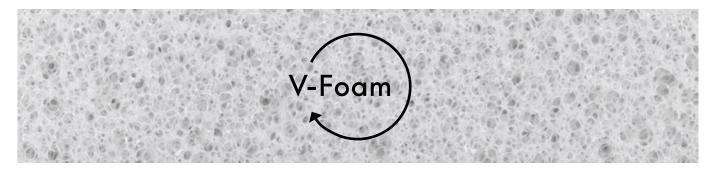
For the following HAL chairs, only the linking element of 180 mm can be used:

- HAL RE Armchair Tube Stackable
- HAL RE Tube Writing Tablet

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Developed jointly by Vitra and BASF, V-Foam is the world's first economically recyclable polyurethane foam.



Standard polyurethane foam (PU foam) is derived from fossil fuels and utilised extensively worldwide. Its recycling process is very energy-intensive and uneconomical.

V-Foam, on the other hand, can be melted, reprocessed and returned to the material cycle in its entirety for use in new products. Vitra will gradually incorporate V-Foam for all its upholstered furniture containing moulded foam from 2025.

UPHOLSTERY POSSIBILITIES vitra.





Soft Seat cushion: available for all HAL models in various fabrics and in leather. Types B and C for HAL, and types A, B and C for the HAL Armchair.





Seat cushion in Hopsak available for all HAL RE and HAL RE Armchair models. The seat cushion is fixed to the chair.



Seat cover in Plano removable and available for all HAL RE and HAL Ply versions.



Full upholstery HAL Soft Tube, HAL Soft Tube stackable and HAL Soft Wood in various fabrics.



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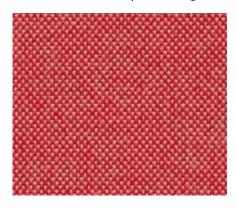
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HAL seat cover

The fabric covers for the seat shells of HAL and HAL Ply offer enhanced comfort. They come in Plano fabric in 6 predefined colours. Additional hues in the Plano collection can be selected for orders of 6 or more seat covers. Two flaps on the back of the cover fit over the top of the backrest and the front of the seat for easy attachment and removal.

Plano Heavy use, F₃o



Plano is a robust plain weave with a flat, even texture. The wide palette of duotones with new, delicate washed-out shades includes many relatively neutral hues, a good number of which are coordinated with the Hopsak colour range. Thanks to its durability and longevity, Plano is also an ideal choice for office furnishings.

Plano is available in 39 colours.

Material 100% polyester

Weight $265 \text{ g/m}^2 (7.8 \text{ oz/y}^2)$ Width 142 cm +/- 2 cm (56'')Abrasion resistance 80,000 Martindale

Fastness to light Type 6

Pilling Grade 4-5
Fastness to rubbing Grade 4-5 dry
and wet

Seat cover, Plano















69 dark grey



Seat cover, Plano (for orders of 6 or more)



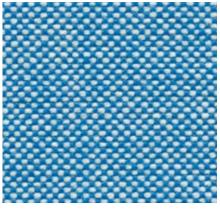




HAL seat upholstery

Non-stacking versions of HAL with a plastic seat shell are available with a fixed seat cushion covered in Hopsak fabric for added seating comfort.

Hopsak Medium use, F60



Hopsak is an expressive, flat plain-weave fabric made of polyamide. The duotone colours offer a multitude of design possibilities in high-contrast, brightly hued or subtle combinations of warp and weft threads. Highly durable and robust, Hopsak can be used in private interiors as well as public areas.

Hopsak is available in 35 colours.

Material 100% polyamide

Weight 550 g/m² (16.2 oz/y²) Width 127 cm +/- 2 cm (50") Abrasion resistance 200,000 Martindale

Fastness to light Type 6

Pilling Grade 4-5 Fastness to Grade 4-5 dry rubbing and wet











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HAL Soft upholstery

The padded upholstery of HAL Soft provides superb comfort, with rounded contours that soften the appearance of the characteristic HAL shell. The fabric cover is attached to the underside of the shell under a protective cover, and can be removed and replaced.

Credo Heavy use, F120



Credo is a durable woollen fabric made of premium worsted yarn with a pleasant feel. The two- and three-tone colours give this fabric a characteristic structure and vibrant appearance. Credo allows for an effective exchange of heat to ensure comfortable thermal conditions for the sitter. The fabric can also be used in office environments.

Credo is available in 22 colours.

Material 5% polyamide, 95% new wool

640 g/m² (18.9 oz/y²) Weight Width 145 cm +/- 2 cm (57") 100,000 Martindale Abrasion resistance

Fastness to light Type 6

Pilling Grade 4-5 Fastness to Grade 4-5 dry rubbing and wet

cream/dolphin

sand/avocado

salt'n pepper



royal blue/

elephant



06

anthracite/

black/anthracite

elephant





bitter chocolate

mauve grey/

mid-grey









orange











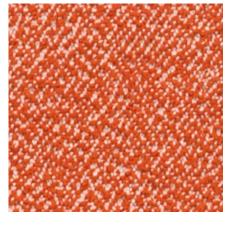






Cento Medium use, F120

vitra.



Cento is made of 100% high-quality virgin wool. Its bouclé appearance and three-dimensional structure create a lively surface texture with a voluminous granular feel. Thanks to the sustainable purity of the wool, Cento has been granted the EU Ecolabel.

Cento is available in 14 colours.

100% new wool Material

620 g/m² (18.3 oz/y²)

Weight Width Abrasion resistance

147 cm +/- 2 cm (58") 30,000 Martindale

Fastness to light

Type 5

Pilling

Fastness to rubbing

Grade 4-5 Grade 4 dry and



pink/mustard

mustard

dark ochre

orange



light lavender

light sage

salt'n pepper



malachite





mid-grey/black



truffle/black



electric blue

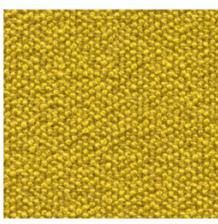


12 dark red melange



13 pine green/ black

Dumet Medium use, F80



Dumet is a cotton blend in a plain weave with a lively appearance. The natural mixed tones create an elegant look with an Italian flair. Dumet is soft and cool to the touch.

Dumet is available in 20 colours.

Material

9% polyamide, 8% linen, 22% wool, 46% cotton, 15% rayon

Weight Width

Abrasion resistance

485 g/m² (14.3 oz/y²) 147 cm +/- 2 cm (58") 40,000 Martindale

Fastness to light

Type 5

Pilling Fastness to rubbing

Grade 3-4 Grade 3-4 dry and wet



blackberry melange



06 pebble melange

pale blue/

emerald



yellow melange



pale rose/beige

pale rose/coral

dark red

























Hola Medium use, F40





Hola is a textile made from 100% recycled polyester. Its finely textured threads are woven into a soft comfortable fabric with an understated expression and almost cottonlike feel. It is simultaneously also resilient enough to be used in semi-public spaces such as hotel lobbies. Hola is Oekotexcertified and manufactured using a dyeing process with a closed water cycle.

Hola is available in 11 colours.

Material

Weight Width

100% recycled

polyester

470 g/m² (13.9 oz/y²)

142 cm +/- 2 cm (56")

60,000 Martindale

Fastness to light

Abrasion resistance

Type 5

Pilling Fastness to rubbing

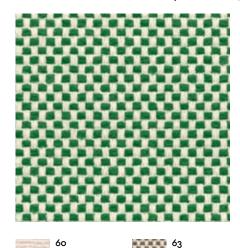
Grade 4-5 Grade 4-5 dry

and wet



Laser RE Heavy use, F40

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warm grey/

ice blue/cream

stone grey

reed green/

cream

65

The environmentally friendly fabric Laser RE is made from recycled polyester. It has a distinctive woven appearance, which is particularly accentuated by contrasting duotones in a varied palette of 25 colours. Practical and easy to care for, as well as durable and highly abrasion-resistant, Laser RE is also well suited for office environments.

Laser RE is available in 25 colours.

nude/light red

75 light red

red/light red

dark red/black

68

lemon/mustard

grass green/

emerald/cream

mint/malachite

Material 100% recycled polyester

Weight 520 g/m² (15.3 oz/y²) Width 144 cm +/- 2 cm (57") Abrasion resistance 100,000 Martindale

Fastness to light Type 6

Pilling Grade 4-5 Fastness to rubbing Grade 4-5 dry and wet

warm grey/moor brown brown emerald/maice blue/moor lachite brown 56 οз dark carbon teal blue **57** dark blue teal blue/black



18

black

cream

nude/cream

papyrus/cream

cream/mustard

vitra.

Plano Heavy use, F₃o



red/cognac

red/poppy red

dark red/nero

red/coconut

Plano is a robust plain weave with a flat, even texture. The wide palette of duotones with new, delicate washed-out shades includes many relatively neutral hues, a good number of which are coordinated with the Hopsak colour range. Thanks to its durability and longevity, Plano is also an ideal choice for office furnishings.

Plano is available in 39 colours.

Material 100% polyester Weight $265 \text{ g/m}^2 (7.8 \text{ oz/y}^2)$ Width 142 cm +/- 2 cm (56") 80,000 Martindale Abrasion resistance Fastness to light Type 6 Pilling Grade 4-5 Fastness to Grade 4-5 dry rubbing and wet



dark red/ice

80

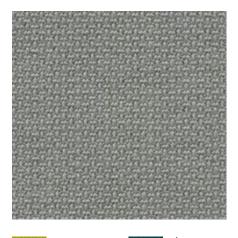
coffee

tobacco/cream

cream white

Volo Heavy use, F60

vitra.



Volo is a finely structured wool blend with a refined weave that gives it an elegant appearance. This expressive textile shows strong solid colours to full advantage while simultaneously offering pleasant tactile qualities. With its soft look and appealing texture, Volo is a perfect fit for home interiors, but it is also well suited for use in the contract sector.

Volo is available in 17 colours.

Material Weight

15% polyamide, 85% new wool

Width Abrasion resistance 435 g/m² (12.8 oz/y²) 145 cm +/- 3 cm (57") 100,000 Martindale

Fastness to light

Type 6

Pilling Fastness to rubbing

Grade 4-5 Grade 4-5 dry and wet



