

WorkIt

Arik Levy, 2008



**vitra.**











WorkKit  
Arik Levy, 2008

vitra.



WorkKit is a rational and versatile office system with a subtle aesthetic. With the PIN, a cube-shaped connecting element, and a few additional components, WorkKit can be quickly and simply reconfigured to suit new demands, whether these are related to expansion, reduction or remodelling.

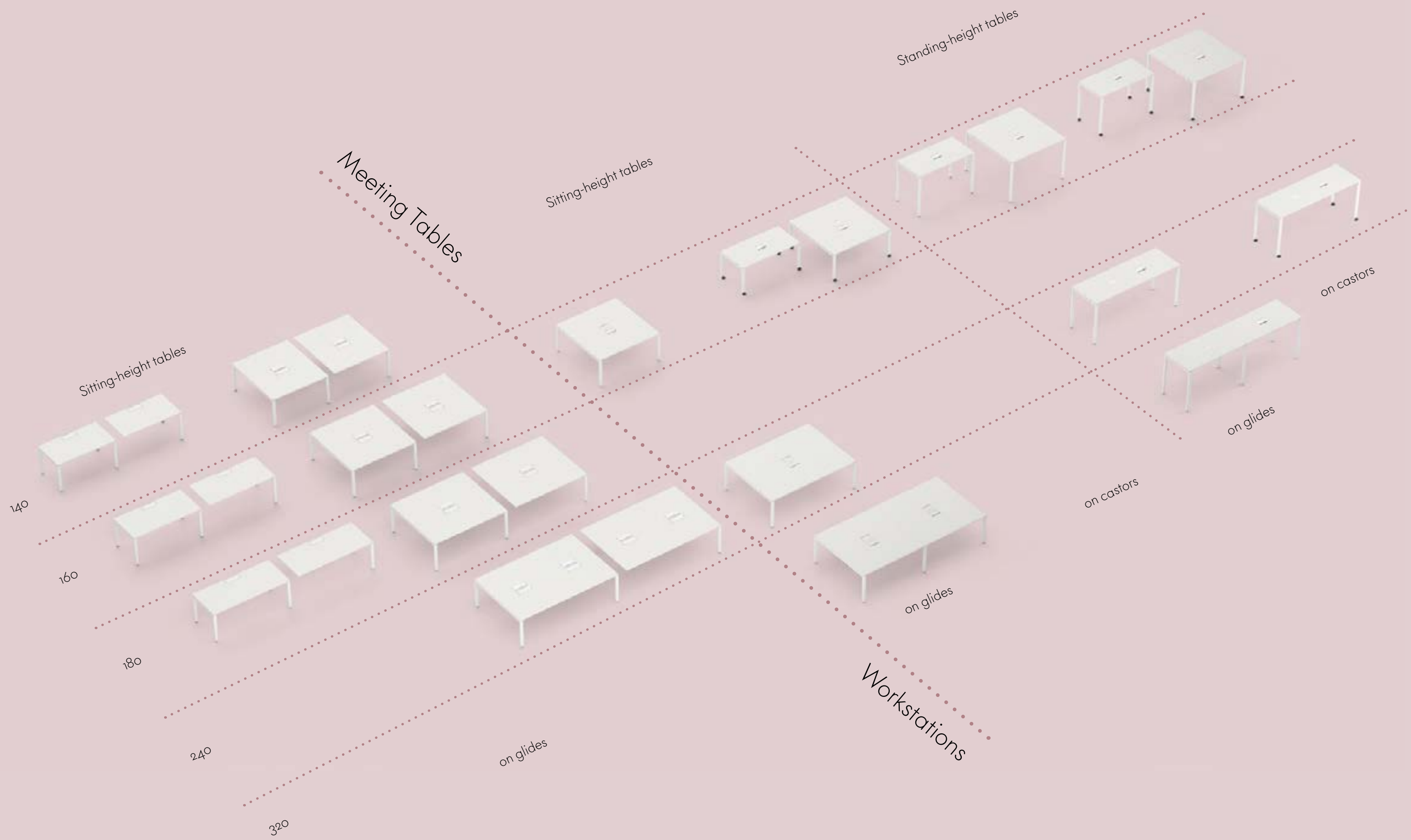
The many different sizes of WorkKit make it possible to create a variety of contemporary workstations and meeting situations. The meeting tables are also available in standing height and on castors. The flexible system can thus be used to outfit stationary work areas as well as dynamic meeting zones where furnishings need to continually adapt to current requirements.



**Arik Levy**  
Arik Levy lives and works in Paris. His studio's activities extend from the creation of sculptures and installations to the development of industrial designs and everyday products. Levy has worked with Vitra since 2000, designing a range of office furnishings and supervising various projects.

|       |                            |       |                                |       |                            |
|-------|----------------------------|-------|--------------------------------|-------|----------------------------|
| 1-7   | WorkKit                    | 40-51 | Meeting Tables                 | 62-67 | Dimensions                 |
| 8-11  | WorkKit overview           | 52-57 | Meeting Table configurations   |       | Surface finishes & colours |
| 12-33 | Workstations               | 58-59 | Environmental information      |       |                            |
| 34-39 | Workstation configurations | 60-61 | Certificates and other details |       |                            |







# WorkIt workstations

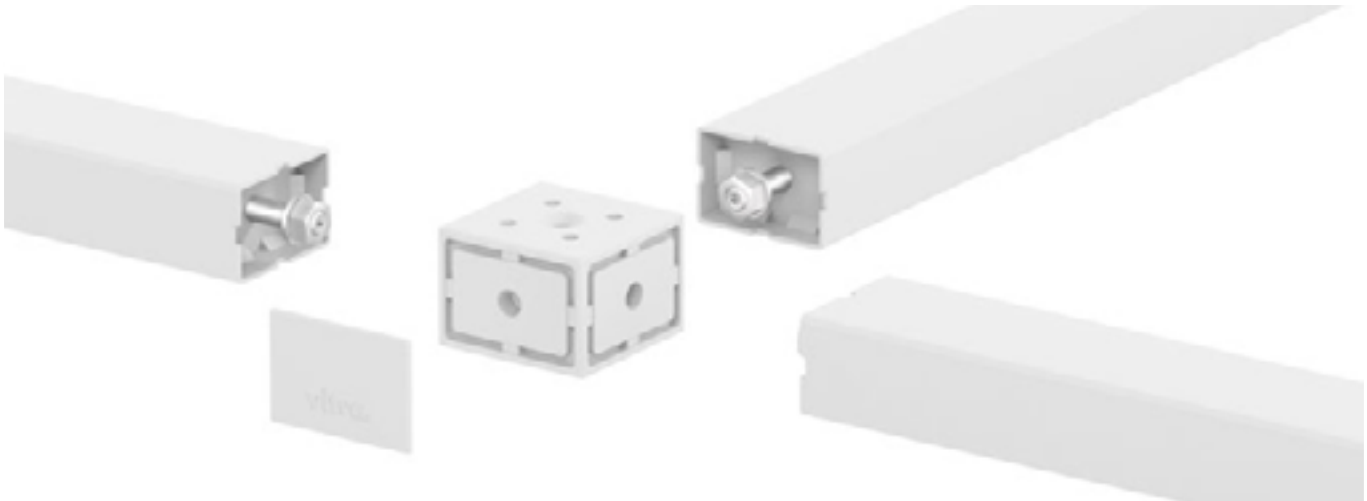
Arik Levy, 2008

The WorkIt office furniture system can be used to create versatile workstations for individuals and teams. The clever design allows the tables to be quickly and easily adapted to user requirements. Add-on tops enable meeting configurations to promote communication, while central and lateral screens separate the table into process-related workstations – for individual niches or team benches of different sizes.



The **PIN** is the central connecting element for the various versions of WorkIt. With the addition of a few components via the PIN, WorkIt forms a nodal system that can be easily modified at any time to

expand, remodel or reduce existing configurations in response to new needs.



**vitra.**

# Designed for easy expansion and reconfiguration

**vitra.**

## Central leg modification kits – inward or outward

Central legs can be configured in an outward or inward position when ordering – either mounted along the outer edge or recessed for more legroom under the table. A modification kit can be ordered to change from one configuration to the other. This is possible for both workstations and meeting tables.









# Workit workstations

Arik Levy, 2008

The Workit office furniture system can be used to create versatile workstations for individuals and teams. The clever design allows the tables to be quickly and easily adapted to user requirements. Add-on tops enable meeting configurations to promote communication, while central and lateral screens separate the table into process-related workstations – for individual niches or team benches of different sizes.

Double Workstations + Touchdown

Single Workstations

140

160

180

240

Sitting-height tables on glides

Sitting-height tables on glides



# WorkIt workstations

Arik Levy, 2008

**vitra.**

**vitra.**

## Basic tables



1400 x 800 mm



1600 x 800 mm



1800 x 800 mm

### Single workstations

WorkIt single workstations available in three different sizes, can be optionally equipped with technical unit for access to power connections.

## Add-on tables



1400 x 800 mm



1600 x 800 mm



1800 x 800 mm

### Single workstations

WorkIt add-on tables for single workstations to extend basic tables.



1400 x 1600 mm  
Double workstation



1600 x 1600 mm  
Double workstation



1800 x 1600 mm  
Double workstation



2400 x 1600 mm  
Touchdown workstation

### Double and touchdown workstations

WorkIt double workstations are available in three different sizes with a single continuous table top. WorkIt touchdown workstations provide temporary workspace for up to four people and come in one size with a single continuous table top. Optional technical unit is available.



1400 x 1600 mm  
Double workstation



1600 x 1600 mm  
Double workstation



1800 x 1600 mm  
Double workstation



2400 x 1600 mm  
Touchdown workstation

### Double and touchdown workstations

WorkIt add-on tables for double and touchdown workstations to extend basic tables. The central leg can be optionally mounted in an inward position for more legroom.



# Additional elements

**vitra.**



**Add-on table top** with a depth of 59 cm for attachment to double workstations using the PIN element. Serves as an additional storage surface or a space for short meetings.



**CPU holder** for installation on the crossbeam or screw attachment to the under-table pedestal. The CPU holder is held by straps.

# Table heights of Workstations and Touchdown Workstations

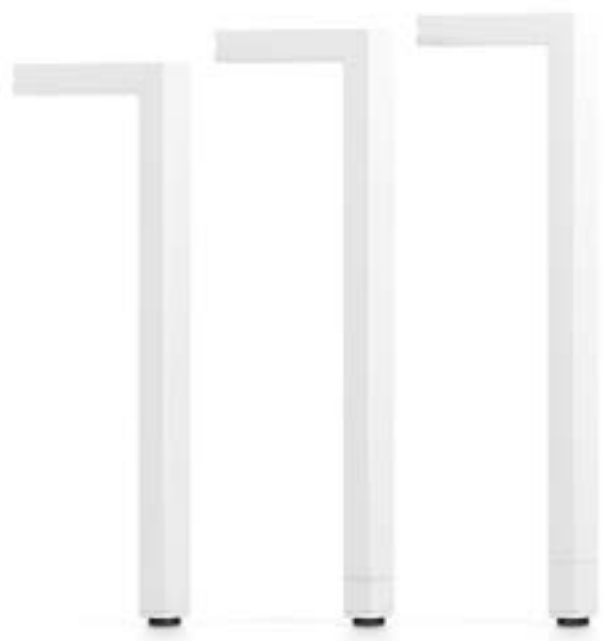
**vitra.**



## Three predefined table heights

Tables can be ordered in 3 standard heights:  
68 cm  
72 cm  
74 cm

Other heights are possible using additional height adapters.



## Height adapters for table heights of 68–86 cm

The legs consist of plastic glides, plastic glide mounts, tubular steel columns and attachment parts. The legs are additionally height-adjustable by means of form-fitted, lasered adapters. Height adapters must be ordered separately. Adapter sets are available for table height adjustments of 2, 3, 4, 6, and 8 cm.

## Plastic glides

The black plastic glides can also be adjusted in height (15 mm).





Screens

vitra.



400 x 1000 mm

**Third level for single workstations** for tables without technical unit. The screen and desktop power socket are available individually or as a combined element and are attached with a clamp.



550 x 1000 mm

**Screen for single workstation, combined with technical unit.**



1000 x 1200 mm

**Fixed side screen** for attachment to single workstations using the PIN.

vitra.



- 400 x 1000 mm
- 400 x 1200 mm
- 400 x 1400 mm
- 400 x 1600 mm
- 400 x 2200 mm

**Fixed screen** for attachment to technical unit on double workstations. Available in different widths, the fixed screen provides privacy for concentrated work.



1000 x 2400 mm

**Fixed side screen** for attachment to double workstations using the PIN.

Accessories and accessory rail



**The accessory rail** is adapted to the length of the screens and mounted without tools. Accessories can be fitted on both sides of the rail.

- 1. Paper tray A4 for accessory rail
- 2. Utensil tray for accessory rail





**Third level for single workstation**

Description: attached to single workstations with a clamp. Single workstations without a technical unit can also be equipped with a desktop power socket. The table top must be at least 25 mm thick.  
Dimensions: height from table surface to upper edge of screen 400 mm. Total height of screen 550 mm; screen thickness 23 mm.



**WorKit single workstation**

**Electrification example\***

- 1 Third-level screen
- 2 Third-level desktop power socket

\* Please observe local electrical regulations!



The third-level screen can also be ordered separately without electrification.



The third-level desktop power socket can also be ordered separately without a screen.





**Technical unit with electrification flaps for single workstations**

Description: the technical unit measuring 360 x 154 mm consists of die-cast aluminium components and extruded aluminium profiles. The technical unit for single workstations is located at the centre back of the desk surface and contains an electrification flap as well as four attachment points for third-level elements such as privacy screens, flat screen monitor holders and lamp adapters. A back cover plate facilitates cable routing between the technical unit and cable basket and can also be used to attach an optional privacy screen for single workstations. All aluminium components have a powder-coated finish in soft light.

Note: the required fixtures for optional power sockets are included in delivery. The technical unit is delivered as a complete preassembled unit.



**Technical unit with electrification flap for double workstations**

Description: the technical unit measuring 360 x 310 mm consists of die-cast aluminium components and extruded aluminium profiles. The technical unit for double workstations is located in the middle of the desk surface and contains two electrification flaps as well as six attachment points for third-level elements such as privacy screens, flat screen monitor holders and lamp adapters. Cables can exit on all four sides and for installation purposes the flaps can be removed without tools. For appliances requiring a permanent power supply, it is recommended that cables exit behind the flap. For side exits, plastic elements are used to protect the cable. All aluminium components have a powder-coated finish in soft light.

Note: the required fixtures for optional power sockets are included in delivery. The technical unit is delivered as a complete preassembled unit.



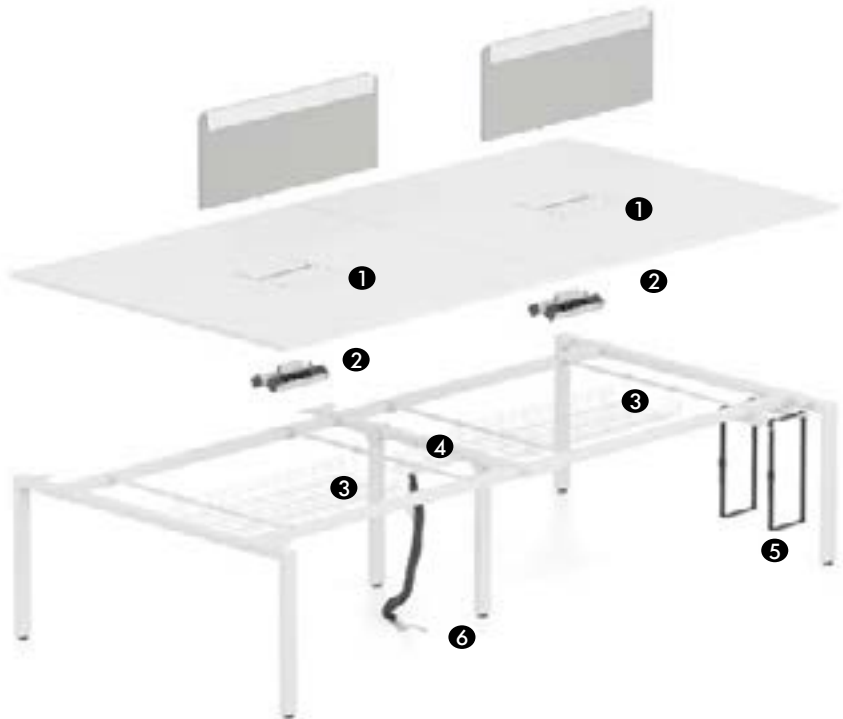
**WorKit single workstation**

**Electrification example\***

- 1 Screen for single workstation
- 2 Technical unit

- 3 Tens Kit Power 4
- 4 Cover plate
- 5 CPU holder

\* Please observe local electrification regulations!



**WorKit team workstation**

**Electrification example\***

- 1 Technical unit
- 2 Tens Kit Power
- 3 Large cable basket

- 4 Connecting cable basket
- 5 CPU holder
- 6 Cable net

\* Please observe local electrification regulations!



Accessories

vitra.



**Tens Kit 4** power outlet 4-socket power outlet unit made of black plastic and aluminium with a stainless-steel look for direct attachment to cable basket, with a GST18 input and output connection at either end. Feed cables, connecting cables and patch cables must be ordered separately. Unit can be individually configured with sockets for power, RJ45 (2x), HDMI/USB and VGA with 3.5 mm jack. Please note country-specific variations.



**Tens Kit 6** power outlet 6-socket power outlet unit made of black plastic and aluminium with a stainless-steel look for direct attachment to cable basket, with a GST18 input and output connection at either end. Feed cables, connecting cables and patch cables must be ordered separately. Unit can be individually configured with sockets for power, RJ45 (2x), HDMI/USB and VGA with 3.5 mm jack. Please note country-specific variations.



**Feed cable** 300 cm long power input cable, brings the power from the building socket directly to the GST18 connection or via a connection cable and distributor block to the socket. Diameter varies depending on country version.



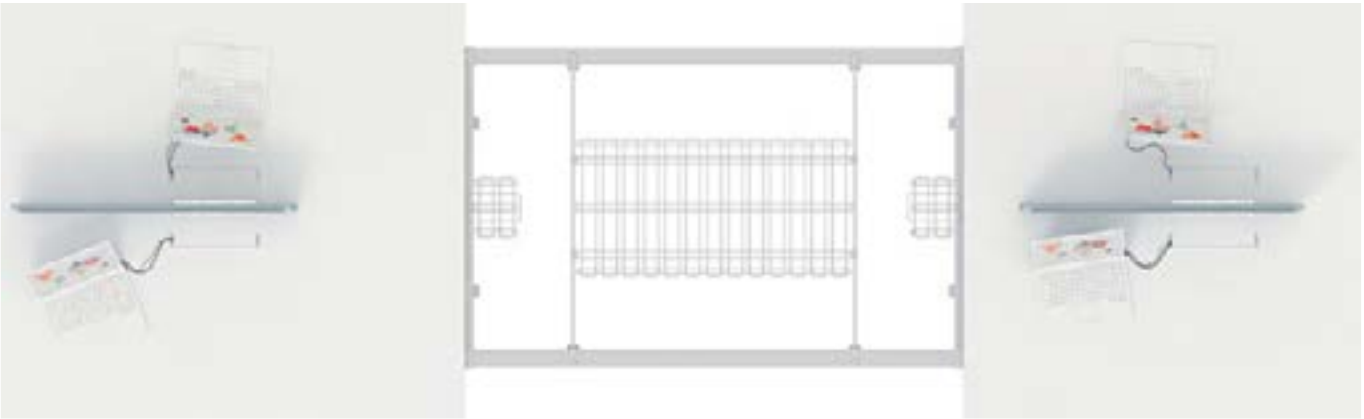
**Connecting cables** Connecting cables are available in different lengths with GST18 plug connection. They are used to connect the power supply cable, socket units and, if available, the distribution block – and thus ensure continuous electrification. Diameter varies depending on country version.

**Distribution block** The distribution block is made of robust plastic and is used to supply power with one input and five outputs for GST18 connections. It is attached to the table top using a mounting plate. The GST18 slots are delivered with caps that can be removed with a tool before use. Dimensions: H 39 x W 57 x D 62 mm.



Cable baskets

vitra.



**Cable basket and connecting cable basket**  
The cable baskets for single and double workstations are located in the centre under the technical unit and designed to hold additional sockets, distributors, power supply and connection cables, as well as excess cable lengths. The struts for the cable baskets are clipped onto the crossbeams, and the basket hooks in without the need for tools. Once installed, it can be flexibly folded down for easy access to the power connections. The connecting basket facilitates the transfer of cables between workstations.



**Cable basket for single workstation** The cable basket is directly attached to the table top with plastic clips, which have been screwed into the table top. It is made of steel wire (diameter 4 mm) with a powder-coated finish in soft light. Dimensions: 280 x 770 x 70 mm.

**The cable basket for double workstations** is made of steel wire (diameter 4 mm) with a powder-coated finish in soft light. To support the cable basket, two powder-coated metal struts are fitted into the longitudinal beams of the table. Plastic clips are inserted on the struts, which then hold the basket in place. The customer-specific electrification can be installed before the tables are assembled. To facilitate access after the table tops have been assembled, the cable basket can be folded down on either side without the use of tools, providing an opening angle of approximately 30 degrees. Dimensions: 300 x 400 x 100 mm.

**Connecting cable basket** The connecting cable basket is clipped onto the crossbeam. Made of steel wire (diameter 4 mm) with a powder-coated finish in soft light, it facilitates the transfer of cables between two workstations. Dimensions: 300 x 400 x 100 mm.





**Cable net**  
Made of polyester, the cable net is 150 cm long and fitted with 4 zip fasteners. It can hold up to 6 cables and is affixed with cord ties, e.g. to the cable basket.  
Colour: basic dark













# Working Space with WorkIt

**vitra.**

Open landscape with workstations for different work styles (resident staff as well as mobile workers).

A mix of traditional workstations with options for communication and retreat.

Encourages interaction between teams.

- Function**
- Different workplace typologies
  - Structuring of the space with privacy screens, shelving and other taller elements
  - Options for communication and retreat
  - Shared team storage facilities

**Working Space**

1 x WorkIt workstation and 2 x add-on table 160 x 80 cm with screen and accessory rail for single table

Electrification with technical unit



**Working Space**

1 x WorkIt workstation 160 x 160 cm

Electrification with technical unit



**Working Space**

1 x WorkIt workstation 160 x 160 cm with 2 x add-on table top 60 x 160 cm

Electrification with technical unit



**Working Space**

1 x WorkIt workstation and 1 x add-on table 180 x 160 cm with 2 x add-on table top 60 x 160 cm

Electrification with technical unit



**Working Space**

1 x WorkIt workstation and 5 x add-on table 140 x 160 cm, inward-positioned legs.

Electrification with technical unit



**Working Space**

1 x WorkIt touchdown table 240 x 160 cm and 1 x add-on table, inward-positioned legs.

With central screen and electrification with technical unit



# Focus Space with WorkIt

**vitra.**

**vitra.**

A space where people can withdraw and concentrate on individual tasks or make discreet telephone calls. Use of this space indicates that people do not want to be disturbed, providing visual and acoustical separation from the open work environment.

- Function**
- Non-territorial workstations or phone booths
  - Visual and acoustic separation
  - Electricity and individual lighting

**Focus Space**  
2 x WorkIt workstation  
160 x 80 cm with  
third-level screen with  
desktop power socket



**Focus Space**  
5 x WorkIt workstation 140 x 80 cm, with screen and side screen for single table  
Electrification with technical unit



**Focus Space**  
2 x WorkIt workstation 160 x 80 cm with screen and side screen with accessory rail for single table  
Electrification with technical unit



**Focus Space**  
1 x WorkIt workstation and 2 x add-on table 160 x 160 cm  
plus add-on table top 60 x 160 cm  
With central screen and side screen  
Electrification with technical unit



**Focus Space**  
1 x WorkIt workstation and 2 x add-on table 180 x 160 cm with central screen and side screen  
Electrification with technical unit



**Focus Space**  
1 x WorkIt workstation and 2 x add-on table 180 x 160 cm with central screen, side screen and under-table CPU holder.  
Electrification with technical unit





# Communal Table with WorkIt

**vitra.**

A big 'kitchen table' allows members of all teams to come together to work and meet. A touchdown workspace for internal or external team members or clients. The table also functions as a central informal meeting point.

- Function**
- Multifunctional use
  - Power and data connections for work needs
  - 'Meeting ready': can immediately switch from informal gathering to work or meeting mode

**Communal Table**  
1 x WorkIt table and add-on table 3 x 160 cm  
with inward-positioned legs  
Electrification with technical unit



**Communal Table**  
1 x WorkIt table and 2 x add-on table 180 x 160 cm  
with inward-positioned legs and 2 x add-on table  
top 60 x 160  
Electrification with technical unit



**Communal Table**  
3 x WorkIt meeting table on castors 160 x 160 cm  
Electrification with 2 x Flap per table



# Library with WorkIt

**vitra.**

Separate area with a quiet atmosphere for focused reading, individual work tasks and contemplation.  
Shelving for shared literature, magazines and informational material.

- Function**
- Shelving and storage space
  - Reading table or focus areas
  - Soft seating elements
  - Possibility of informal meetings

**Library**  
2 x WorkIt workstation 160 x 80 cm  
With central screen and side screen for single table  
Electrification with technical unit



**Library**  
5 x WorkIt workstation 140 x 80 cm  
With screen and side screen for single table  
Electrification with technical unit



**Library**  
1 x WorkIt workstation and 2 x add-on table 140 x 160 cm,  
inward-positioned central legs, with central screen and 2x  
add-on table top 60 x 160 cm.  
Electrification with technical unit





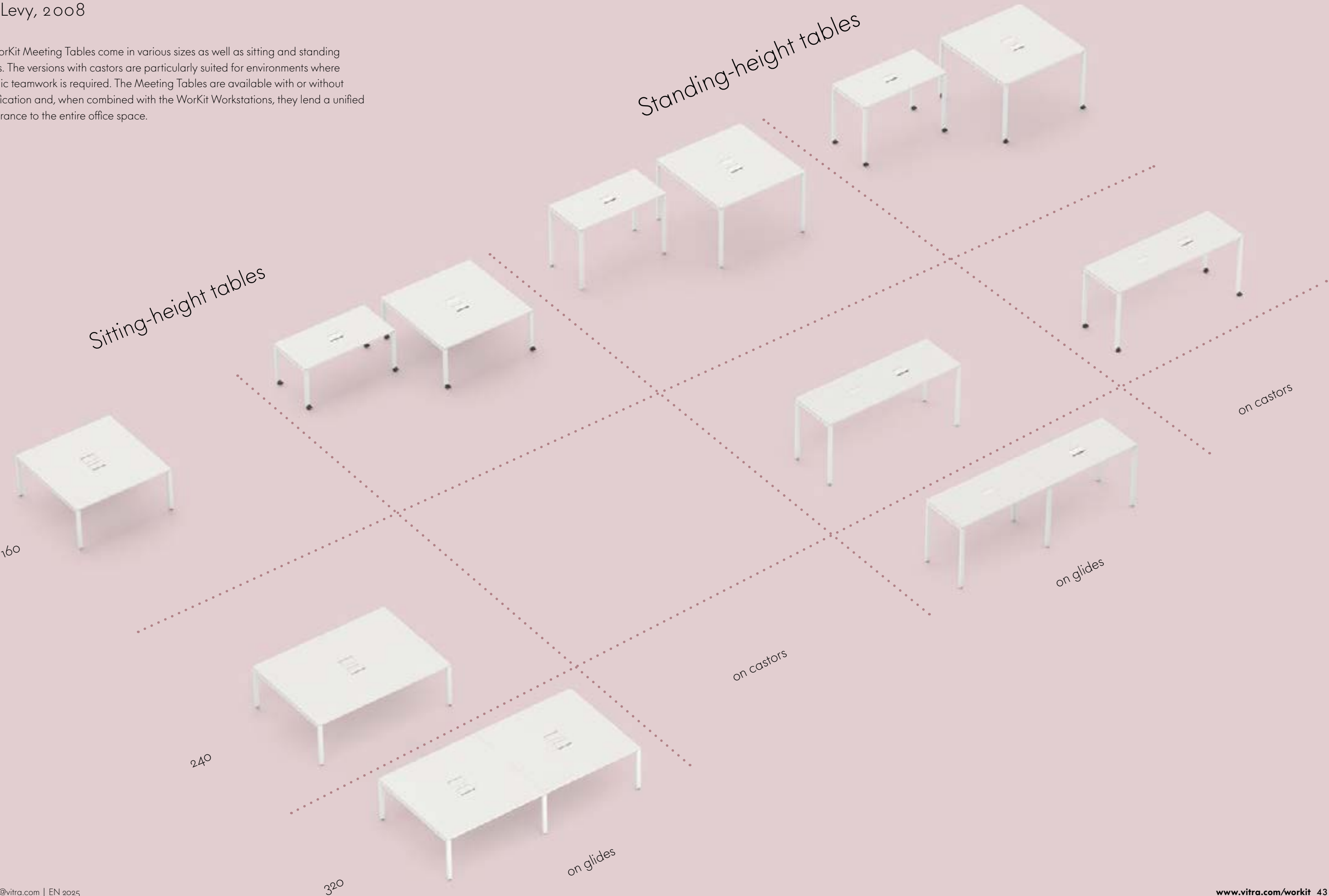




# Workit Meeting Tables

Arik Levy, 2008

The Workit Meeting Tables come in various sizes as well as sitting and standing heights. The versions with castors are particularly suited for environments where dynamic teamwork is required. The Meeting Tables are available with or without electrification and, when combined with the Workit Workstations, they lend a unified appearance to the entire office space.









Meeting Tables in sitting and standing heights

vitra.



WorkIt Meeting Tables can be ordered in sitting heights of 72 or 74 cm. The standing-height tables are available on glides or castors in a height of 110 cm. Additional table heights can be configured using the height adapters.

Glides and castors

Meeting Tables come in pre-configured variants with either glides or castors.



All meeting table sizes are available with glides. The black plastic glides can level out a height difference of up to 15 mm.



Selected sizes are additionally available with castors for mobile use and can be ordered with or without electrification. The castors may also be locked to prevent movement.





# Flap

**vitra.**



The simple, economical Flap cable flap made of robust PC-ABS plastic in soft light was developed as a universal solution for all table surfaces.

Cables can be routed to the desktop through a discreet opening even when the flap is closed. The Tens Flap swivel socket is installed without tools and can be optionally supplemented with a cable tray. More information on Flap can be found in the 'Electrification' factsheet.

## Accessories



### Tens Flap

3-socket power outlet unit with an aluminium profile in a silver anodised finish for tool-free attachment to the cable flap, with a GSTi8 input and output connection at either end. Feed cables, connecting cables and patch cables must be ordered separately. Unit can be rotated 65° for easier access and individually configured with sockets for power, USB A/C chargers (rated power output A: 18 watts, C: 22 watts and combined: 17,5 watts), RJ45 (2x), HDMI/USB and VGA with 3,5 mm jack. Please note country-specific variations.



### Flap cable tray

Cable tray made of grey plastic. The tray is optional and can be installed without tools in conjunction with the Tens Flap swivel socket. Dimensions H 80 x W 300 x D 200 mm.









# Meeting Space with WorkIt

**vitra.**

Enclosed, visually and acoustically separate space for meetings with different numbers of users. Often supported by communication tools (video projector and conference equipment).

A time management tool (e.g. Outlook) is frequently provided to ensure efficient use of the space.

## Meeting Space

2 x WorkIt meeting table 160 x 160 cm, inward-positioned legs, electrification with Flap



## Meeting Space

1 x WorkIt meeting table 160 x 160 cm, on castors, without electrification



## Meeting Space

2 x WorkIt meeting table 240 x 160 cm, electrification with Flap



## Meeting Space

1 x WorkIt standing-height meeting table 240 x 80 cm, electrification with Flap



## Meeting Space

1 x WorkIt standing-height meeting table 320 x 80 cm, electrification with Flap



## Meeting Space

2 x WorkIt standing-height meeting table 160 x 160 cm, electrification with Flap





# Project Space with WorkKit

**vitra.**

Home base for a project team with permanent and changing users from different disciplines.  
Spatial representation of the project and visualisation of complex content and structure.

## Function

- Non-territorial team workplaces for variable project teams
- Communication and focus settings
- Interactive walls and equipment for visualisation and project organisation (timelines, images, notes)

## Project Space

2 x WorkKit meeting table 160 x 80 cm, on castors, electrification with third-level screen and power outlet without side screen



## Project Space

1 x WorkKit meeting table 240 x 80 cm, on castors, electrification with Flap

## Project Space

1 x WorkKit touchdown table 240 x 160 cm and 1 x add-on table, inward-positioned legs.  
With central screen and electrification with technical unit



# Workshop Space with WorkKit

**vitra.**

Space with flexible furniture and equipment offering various options for communication and collaboration.  
The layout can be easily modified by users to suit the event (e.g. creative workshop, training session).

## Function

- Movable and stackable furniture
- Walls and mobile elements to support creative processes (i. e. screens, flip charts, brainstorming walls)
- Communication and presentation tools (e.g. video projector, screens)

## Workshop Space

3 x WorkKit meeting table 160 x 160 cm, on castors, electrification with Flap



## Workshop Space

4 x WorkKit meeting table 160 x 80 cm, on castors



## Workshop Space

12 x WorkKit meeting table 160 x 80 cm, on castors, 1 WorkKit standing-height meeting table 160 x 80 on castors, electrification with third-level power outlet





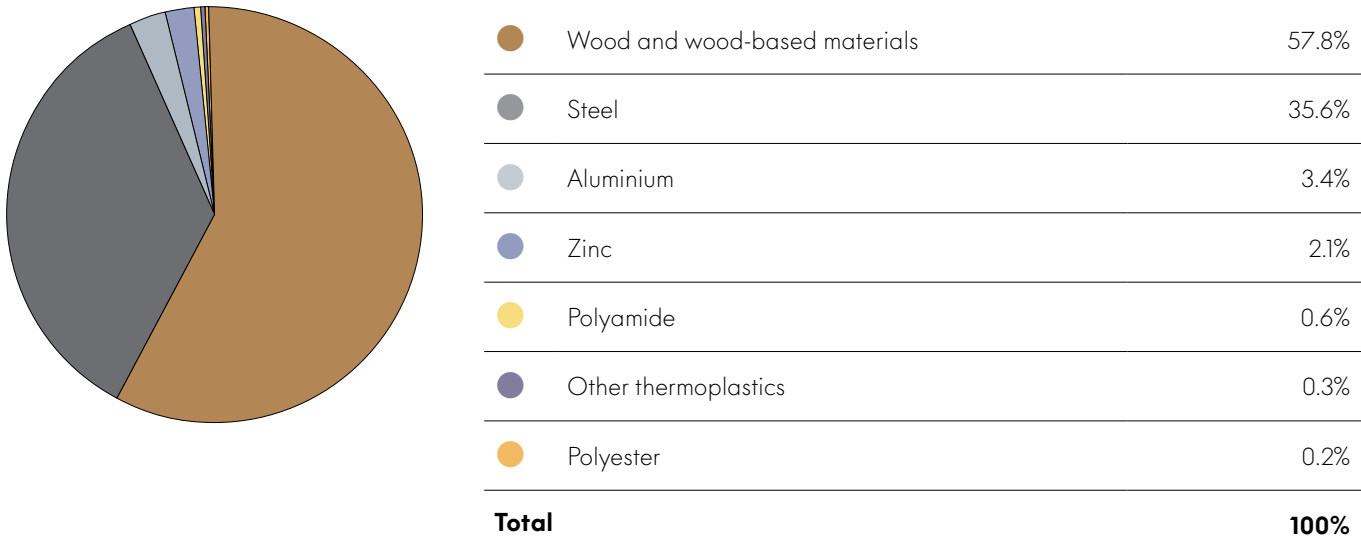






Double workstation 160 x 160 with add-on table top including fixed screen

Material composition



Aluminium is light and durable. Die-cast aluminium components by Vitra are principally made out of remelted alloys which are largely recycled material. When remelting recycled aluminium, there is an energy saving of 94% compared to the production of primary aluminium. Aluminium components are 100% recyclable.

Polyamide is a very strong thermoplastic synthetic material. With the addition of a small amount of new material, polyamide can be 100% recycled. In order to facilitate single-variety separation and recycling, all plastic components that are large enough are labelled according to ISO 11469:2000.

Other thermoplastics are used for special applications. Since thermoplastics can be 100% recycled with the addition of a small

amount of new material, Vitra generally prefers them to duroplastics. All plastic parts that are large enough are labelled according to ISO 11469:2000 to enable correct sorting and recycling.

Zinc is very easy to cast when alloying components are added. It can be recycled with little energy input.

Steel is a stable compound of iron and carbon with various added alloys. As the technical properties such as strength and elasticity can be adjusted according to the steel grade, the material can be used flexibly in many different forms. At the end of the product life cycle, steel components can be melted down and completely recycled.

Polyester is used primarily for cover fabrics and fleece at Vitra. All cover materials undergo strict quality tests and fulfil the ecological criteria of the German Consumer Goods Ordinance. Polyester is thermoplastic and can be re-melted. However, upholstery fabrics are mostly either processed for thermal recovery or mechanically recycled as materials.

Wood and wood products: wood is a renewable, natural raw material. Wood products like chipboard and MDF have the advantage that they can be processed more easily and flexibly than wood and do not deform at varying moisture levels like solid wood. In the production of wood products we partly also use surplus wood from the wood industry and thus help preserve valuable resources. All the wood products employed by Vitra satisfy the emission category E1 and therefore emit less than 0.1 ppm formaldehyde.

Recycling



Further information including a glossary of terms is available at [www.vitra.com/sustainability](http://www.vitra.com/sustainability).



# Certificates



To offer transparency with regard to a product's most important environmental factors, Vitra provides certificates from external testing institutes. For this purpose, Vitra focuses on a selection of certificates that explicitly cover key elements of the respective product.

## Greenguard

The GREENGUARD label for indoor air quality recognises products that contribute to the creation of healthier indoor environments.



## GS

With the GS seal for tested safety, a state-authorised inspection institute certifies the suitability and safety of the construction and monitors production at regular intervals.



## Ergonomics Approved

The 'Ergonomics Approved' certificate confirms the fulfilment of ergonomic requirements and testing criteria that exceed the minimum legal regulations for office swivel chairs.



## BIFMA

Workit est conforme à la norme ANSI/BIFMA X5.1-2011 et répond ainsi aux exigences de sécurité rigoureuses du marché américain. (not for Workit standing-height tables)



# Spare parts

Castors and glides can be ordered directly from the vitra.com website. [Link to online shop](#)  
For other spare parts, please contact Vitra or your local Vitra partner. [Link to service contact form](#)



# Care instructions

Here you will find care instructions for cover fabrics, leather, plastics and metals. [Link to website](#)



# Maintenance

For matters relating to maintenance and repair or general enquiries, contact our Service Team using the following form. [Link to Service Team contact form](#)



# Find Vitra

Here you can find the nearest Vitra location or a Vitra partner for local assistance. [Find Vitra](#)

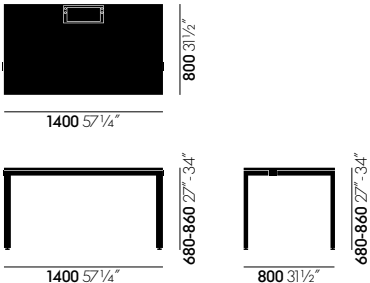




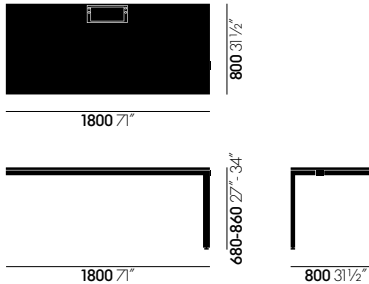
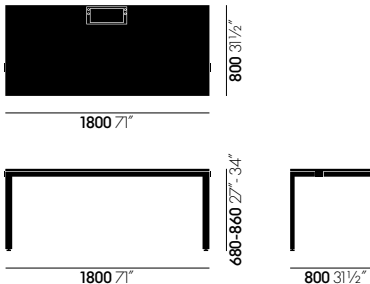
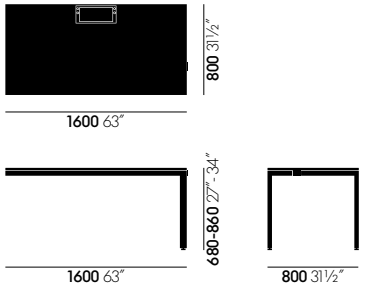
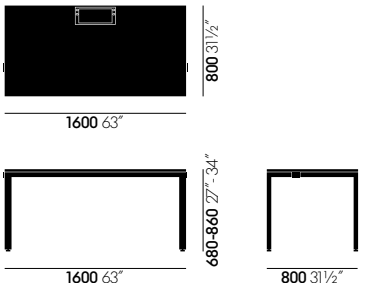
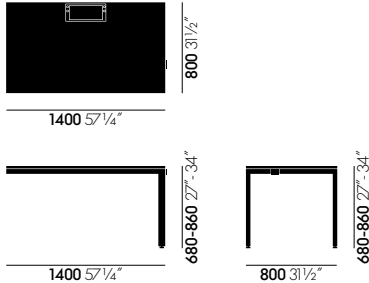
# WorkKit single workstations

Tables can be ordered in 3 standard heights: 68 cm, 72 cm, 74 cm. Other heights are possible using additional height adapters. Adapter sets are available for table height adjustments of 2, 3, 4, 6, and 8 cm.

## Workstation



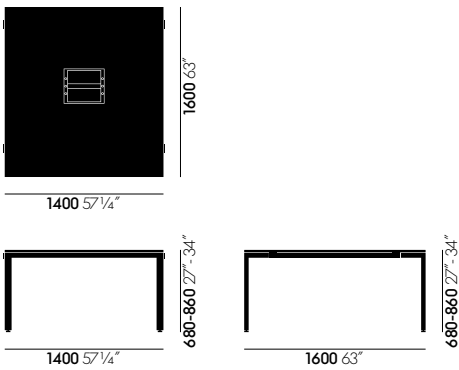
## Add-on table



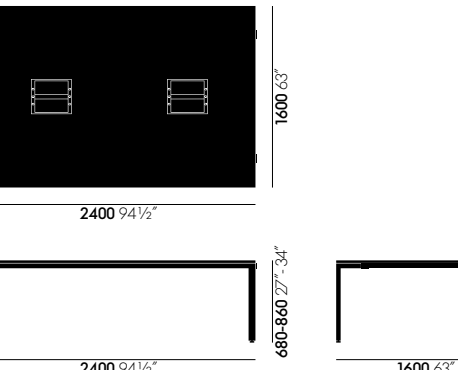
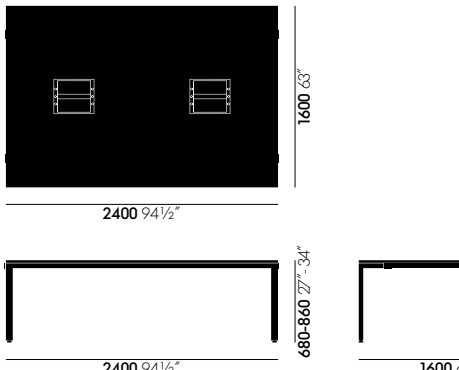
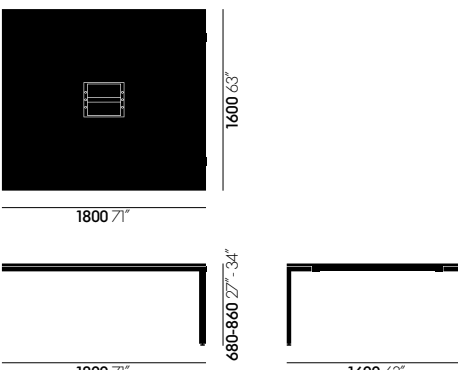
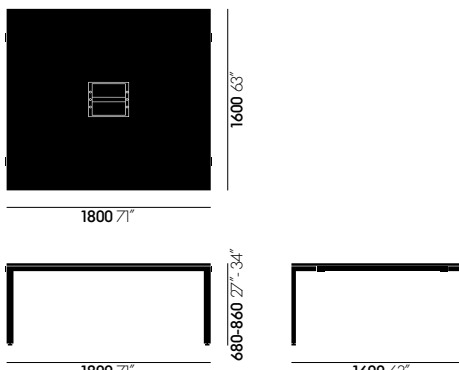
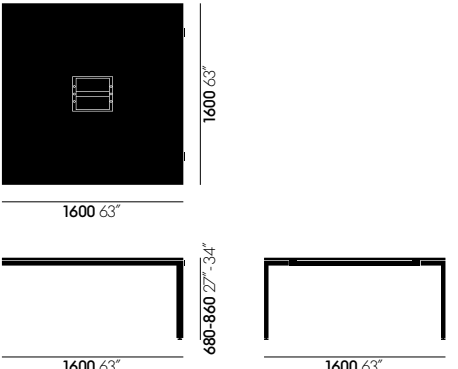
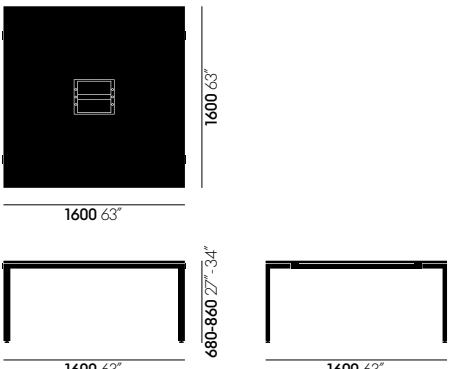
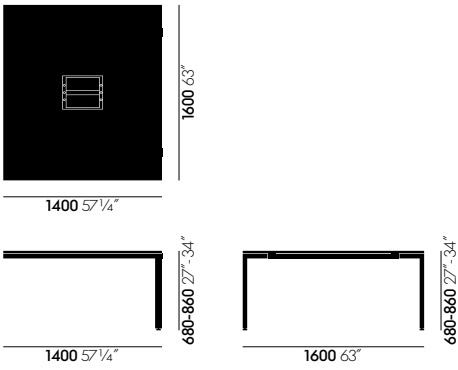
**vitra.**

# WorkKit double workstations

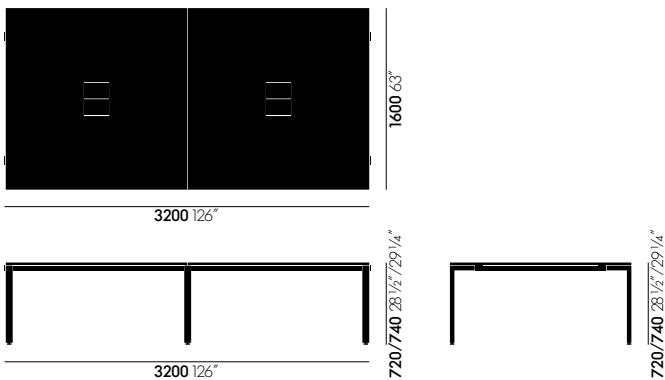
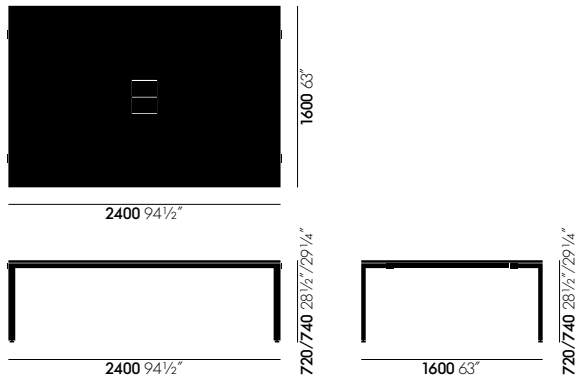
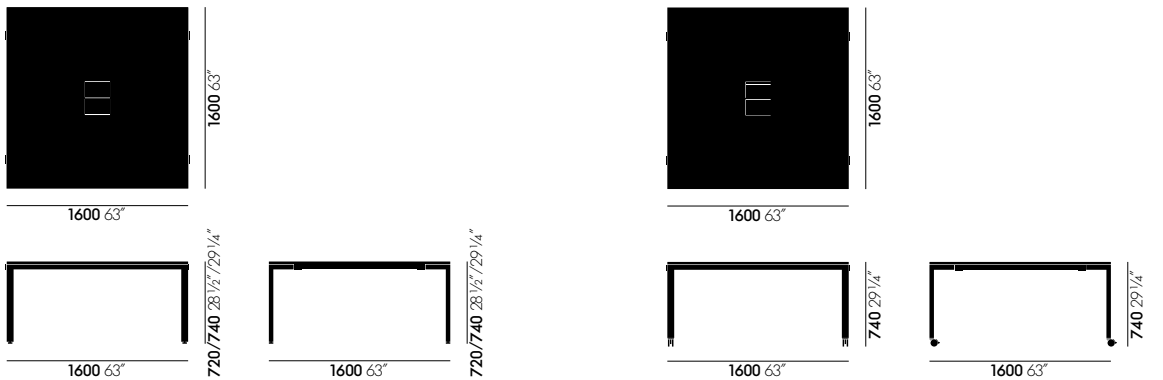
## Workstation



## Add-on table



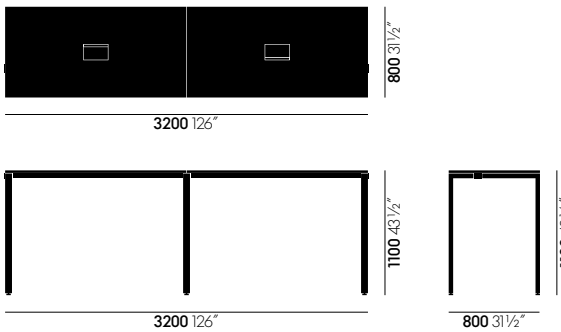
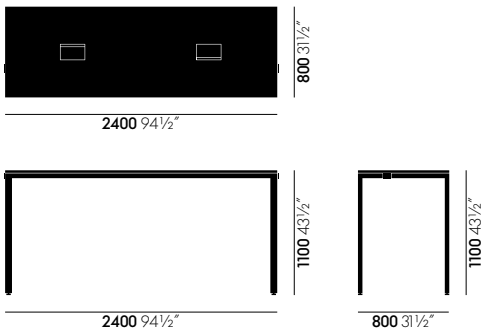
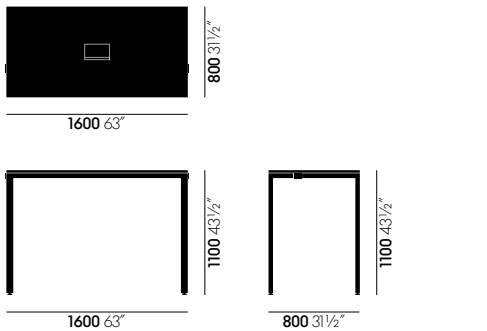
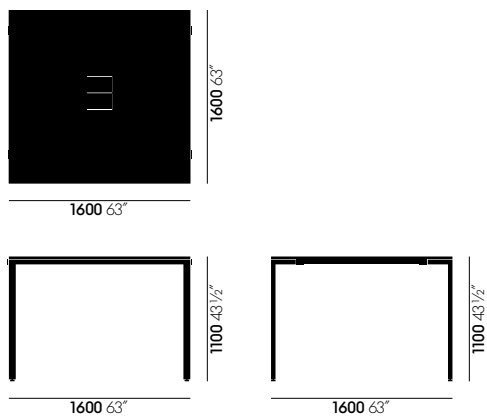
Workit meeting tables, sitting height



vitra.

Workit meeting tables, standing height

vitra.





# Surfaces and colours

## Plano Heavy use, F30



Plano is a robust plain weave with a flat, even texture. The wide palette of duotones with new, delicate washed-out shades includes many relatively neutral hues, a good number of which are coordinated with the Hopsak colour range. Thanks to its durability and longevity, Plano is also an ideal choice for office furnishings.

Plano is available in 39 colours.

|                     |   |
|---------------------|---|
| Material            | 100% polyester                                |
| Weight              | 265 g/m <sup>2</sup> (7.8 oz/y <sup>2</sup> ) |
| Width               | 142 cm +/- 2 cm (56")                         |
| Abrasion resistance | 80,000 Martindale                             |
| Fastness to light   | Type 6  |
| Pilling             | Grade 4-5                                     |
| Fastness to rubbing | Grade 4-5 dry and wet                         |

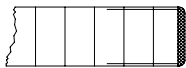
### Plano

|                                   |                                  |                                      |                                    |                                  |
|-----------------------------------|----------------------------------|--------------------------------------|------------------------------------|----------------------------------|
| <b>39</b><br>yellow/pastel green  | <b>12</b><br>light grey/ice blue | <b>05</b><br>cream white/sierra grey | <b>03</b><br>parchment/cream white | <b>15</b><br>pink/sierra grey    |
| <b>68</b><br>avocado              | <b>81</b><br>blue/coconut        | <b>18</b><br>light grey/sierra grey  | <b>20</b><br>tobacco/cream white   | <b>16</b><br>dark red/ice blue   |
| <b>61</b><br>classic green/cognac | <b>43</b><br>petrol/nero         | <b>19</b><br>sierra grey             | <b>99</b><br>cognac/parchment      | <b>98</b><br>dark red/nero       |
| <b>34</b><br>grass green/forest   | <b>86</b><br>dark blue/brown     | <b>87</b><br>nero/cream white        | <b>67</b><br>cognac                | <b>97</b><br>red/coconut         |
| <b>41</b><br>classic green/forest | <b>13</b><br>nero/ice blue       | <b>74</b><br>sierra grey/nero        | <b>11</b><br>marron/cognac         | <b>96</b><br>red/cognac          |
| <b>52</b><br>mint/forest          |                                  | <b>69</b><br>dark grey               | <b>80</b><br>coffee                | <b>72</b><br>poppy red           |
| <b>17</b><br>forest/sierra grey   |                                  | <b>62</b><br>dark grey/nero          | <b>75</b><br>marron/nero           | <b>07</b><br>orange              |
| <b>40</b><br>coconut/forest       |                                  | <b>66</b><br>nero                    | <b>54</b><br>brown                 | <b>63</b><br>red/poppy red       |
|                                   |                                  |                                      | <b>73</b><br>nero/coconut          | <b>84</b><br>poppy red/champagne |

**vitra.**

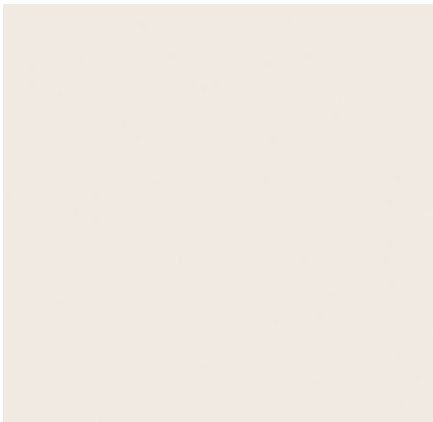
# Table top

**vitra.**



## Melamine

Wood materials with a melamine resin surface coating are robust and durable. They come in a variety of colours, are easy to clean, and provide a less expensive alternative to wood veneer or solid wood.



**52**  
soft light

## Base

## Metal

Vitra most frequently uses aluminium and steel for metal components. Since 94% less energy is required to produce recycled aluminium in comparison to primary aluminium, Vitra utilises aluminium consisting of 95% recycled material whenever possible. Depending on the product, metal surfaces are either powder-coated, chrome-plated, polished, galvanised or lacquered. A smooth or textured powder-coated finish provides colour and surface protection.



**52**  
soft light powder-coated (textured)



The Vitra Configuration System (VCS) software contains comprehensive information on all Vitra products and assists you in the preparation of plans and offers. VCS is available through your sales representative or at [vcs@vitra.com](mailto:vcs@vitra.com).

Planning data, further information and illustrations can be found on the Vitra extranet for architects: [www.vitra.com/extranet](http://www.vitra.com/extranet). To verify your colour selections, please order the Vitra Colour and Material Sample Box.

